

**TABLE 3-4
OPTIONS ELIMINATED FROM FURTHER EVALUATION
FOR DEVELOPMENT/PRODUCTION IN THE ALASKAN BEAUFORT SEA**

| Development/Production Components | Options | Reason for Elimination |
|---|---|--|
| Oil and Gas Drilling Methods (Section 3.4.2.3) | Vertical Drilling Technology | <p>XOnly accesses portions of a reservoir directly beneath the surface drilling location.</p> <p>XMultiple drilling structures at multiple drilling locations increases overall development/production costs and creates an increase in potential environmental concerns.</p> |
| Offshore Production Structures (Section 3.4.2.4) | XFloating Structures | |
| | - Jackup Drilling Platforms | XNot designed to operate in an ice environment or to support long-term development/production activities. |
| | - Semi-Submersible Drilling Vessels | XNot designed to operate in an ice environment or to support long-term development/production activities. |
| | - Conventional Drillships | XNot designed to operate in an ice environment or to support long-term development/production activities. |
| | - Conical Drilling Unit (Kulluk) | XNot designed to operate in an ice environment or to support long-term development/production activities. |
| - Ice Islands | XMelt in summer when ambient air temperatures are above freezing. | |
| XIsland Structures | | |
| - Caisson Retained Island (CRI) Designs and Tarsiut Island (Concrete CRI) | | <p>XRelocation expected to be very difficult because the caissons are ballasted with sand, rather than water.</p> <p>XRedesign and construction of a new caisson structure would create a purpose-built structure and would be expected to be very costly compared to other options.</p> |
| XSubsea and Subterranean Structures | | |
| - Subsea Cavern | | <p>XUnproven concept not yet demonstrated as technically or economically feasible.</p> <p>XSafety concerns related to gas build-up, fire/explosions, evacuation, blowouts, etc.</p> <p>XWould create a large volume of excavated material that would require disposal.</p> <p>XPermafrost stability concerns around the cavern and entrance to the cavern.</p> |
| Oil and Gas Recovery (Section 3.4.2.5) | XEnhanced (Tertiary) Recovery | XNot considered in this Environmental Impact Statement because options are unknown. |
| Transportation of Product (Section 3.4.2.7) | XPipeline | XWould be exposed to winds, wave action, and ice forces and would be difficult to design for this exposure. |
| | Elevated Pile-supported Structure | XStructure could impede passage of vessels/barges beneath or through it as a result of pile spacing and elevation above the sea surface. |

Notes: ft = Foot or feet m = Meter(s) % = Percent